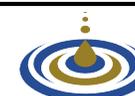


**METALWORKING
FLUIDS**



PRODUCT CODE	PRODUCT NAME	DESCRIPTION	Appearance	Viscosity
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NEAT CUTTING OILS

KCU1	Neatcut 22	Neatcut 22 is a multi-metal high performance neat cutting oil, with medium viscosity characteristics, for use on high tensile steels, stainless steel, alloys. Neatcut 22 is also designed to be used as a machine lubricant along with a high performance cutting fluid.	Yellow/Clear	24cst@40C
KCU2	Neatcut HD	Highly refined, new generation, medium viscosity neat cutting oil. Neatcut HD is suitable for heavy duty machining, gear hobbing and shaping, threading and tapping, boring, multi-spindle and screw automatics, milling and turning on mild, medium and high tensile steels including stainless. Neatcut HD contains very high levels of controlled release sulphur, chlorinated and fatty ester additives for an ultimate surface finish, extended tool life and low chip welding tendencies. Using special EP additives it does not stain non-ferrous materials.	Pale Amber	21.6cst@40C
KCU20	Neatcut S12	Neatcut S12 is a multi-metal, Chlorine-free, high performance neat cutting oil, with low viscosity characteristics, for use on high tensile steels, stainless steel, alloys. Designed specifically for use on sliding head CNC machines with through tool coolant. This grade out performs all conventional neat oils.	Yellow/Clear	12.5cst@40C
KCU12/V2	Kancut SR10v2	Kancut SR10v2 is a modern, environmentally friendly, biodegradable, mineral oil free neat cutting oil, suitable for ferrous and non ferrous machining whilst incorporating the latest non-staining performance additives. Kancut SR10v2 is formulated upon synthetic and natural ester technology incorporating raw materials to provide the highest degree of lubricity and extreme pressure capability for the most extremes of modern day machining requirements, especially deep hole drilling. Kancut SR10v2 has been developed to exhibit full multi-metal compatibility and is suitable for use on critical aerospace materials and alloys that are used in today's aircraft industry.	Yellow/liquid	32cst@40C

SOLUBLE CUTTING OILS				
KCU3	Kancut Multisol	Water soluble, non-phenolic conventional cutting fluid forming a 'milky' emulsion when mixed with water. It is suitable for a wide range of non-arduous machining operations where sump life is not an issue due to product 'drag out' or other factors. Suitable for general machining, milling, turning, drilling and grinding on low and medium tensile ferrous and non-ferrous materials, particularly aluminium. It is not suitable for use on stainless steel.	Ferrous and non ferrous	Aluminium
KCU16	Kancut Soluble XLF	Kancut Soluble XLF is the latest in chlorine free technology offering significant advantages in performance without the use of chlorinated additives. It is inherently low foam and hard water stable. It is suitable for use on a wide range of difficult materials and is a perfect choice for aerospace manufacturing. Offering unrivalled cutting performance and can be used in all types of arduous manufacturing applications. The performance additives incorporated into the fluid provides outstanding surface finish on all types of aluminium and associated alloys as well as steels.	Aluminium, alloys & Steels	Aerospace
KCU14	Kancut Soluble 605	A high quality semi synthetic multi-functional soluble cutting fluid incorporating the latest non-staining performance additives to ensure complete multi-metal compatibility, including stainless steel. Kancut Soluble 605 is based upon synthetic and natural esters in order to provide excellent machining performance across a wide range of applications. Kancut Soluble 605 produces a translucent, micro emulsion which allows for excellent visibility for the machine operator and has a low foaming tendency.	multi-metal compatibility	Stainless Steel